

BALLUFF

BLT 31M





Luminescence Sensors Operating Instructions

850196 * VER 03 * H21; Subject to modification. Replaces edition 0708* ALTENDORFR * ORD 0777

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Cautions and Warnings

	 CAUTION
	<ul style="list-style-type: none">● The UV LED during operation radiates intense UV light.● Do not look directly into the UV light during operation of device. This can be harmful to the eyes even for brief periods due to the intense UV light.● If viewing the UV light is necessary, please use UV filtered glasses to avoid damage by the UV light.● If the UV LED in this product may be viewed directly, please affix a caution label to that effect. <p>Avoid direct eye exposure to UV light. Keep out of reach of children</p>

Caution: The discrete output must not be connected to outputs from other sensors (i.e. outputs from multiple sensors must not be connected in parallel). Parallel connections may damage sensor output circuitry.

Langue Française Attention:

La LED UV rayonne la lumière UV intense lors du fonctionnement.

N'examinez pas directement la lumière UV lors du fonctionnement de dispositif. Ceci peut être nocif aux yeux, même pour la brève période due à la lumière UV intense.

Si le visionnement de la lumière UV est nécessaire, employez svp les verres filtrés UV pour éviter des dommages d'oeil par la lumière UV.

- Évitez l'exposition directe d'oeil à la lumière UV. Subsistance hors de l'extension des enfants.

Certifications



Product Overview

The BLT 31M sensor effectively detects UV luminescent materials and markers. The modulated UV light source in the BLT 31M is directed toward a target and the visible light, resulting from the fluorescence of the material, is reflected back to the sensor. When the reflected light level exceeds the threshold the discrete output changes state. Due to the fast response of the sensor, it is suitable for use in high-speed applications. The 50mm lens accessory allows for very small spot size for fine resolution applications. The sensor provides both an analog and a discrete output. The analog output signal has a 0 to 5 V range with 20mV resolution. A PLC or a computer can be used to process the analog output and monitor the status of the discrete output signal.

The BLT 31M is a reliable, compact sensor with long range sensing capabilities. Two seven segment displays provide visual representation of the relative intensity from 00 to 50. Easy two step sensitivity, and 3 LED intensity settings provide for flexible operation over wide range of distances and materials.

Specifications

UV light source	370nm UV LED, min.100,000 hours
LED Intensity	3 levels (low, medium and high)
Relative Intensity Display Range	00 to 50
Sensitivity	X1, X10
Detection Range	Up to 12" (300mm) Depending on model
Switching Frequency	6 kHz
Brightness level	Two 7 segment digits
Brightness threshold	Two 7 segment digits
Analog Output	0 – 5 V (20mV resolution)
Digital Output	Auto-Detect PNP / NPN
Extend Output Pulse	0 - 90 mS (10 steps)
Output Function	NO/NC selectable
On/Off Delay	<50 uS
Security	Remote LOCK / UN-LOCK
Power indicator	Green LED 7 segment display
Detect indicator	Red LED
Programming indicator	Green LED
Security	Remote LOCK / UN-LOCK
Data retention	EEPROM non—volatile memory
Dimensions	2.0"(51mm) x 2.4"(61mm) x 0.9"(23mm)
Weight	0.21 lbs. (95 g)
Supply Voltage	10...24 VDC
Operating Current	60 mA
Short Circuit Protection	Yes (Outputs)
Overload / Reverse Polarity Protection	Yes (Supply Voltage)
Operating temperature	-20°C...55°C
Storage temperature	-20°C...70°C
Housing	Metal alloy
Mechanical protection	IP67

Quick Start Guide

1. The display range is 00 through 50. The decimal points indicate the LED intensity level. The RED LED above the display indicates that the intensity level exceeds the threshold setting.
2. Connect cable to power supply observing correct polarity. Reference wiring diagram.
3. NOTE: The remote lock input, pin 5 on the connector (gray wire), must be left unconnected or pulled to ground to allow operation of keys on sensor.
4. Apply power; sensor will initialize and perform its power up sequence.
5. The relative intensity will be displayed. By aiming the sensor away from any objects the display will indicate 00. Aim the sensor at your target or a white piece of paper and the display will indicate an intensity measurement. Move the target further away from the sensor to decrease the intensity level.
6. Press and release either key located below the display to view the current threshold setting. While the current threshold is shown on the display, press the + or – key to increase or decrease the setting, then wait several seconds for the sensor to return to the normal intensity display mode.
7. User programmable parameters are discussed in detail in the following sections.

Operation

Power up

Upon power up, the sensor initializes by turning on all segments on the display and sequencing through red, yellow and green on the status LED located above the display.

Intensity display mode

During normal operation the sensor display will indicate the relative intensity of a target within its field of view. The range of the relative intensity display is 00 through 50. The decimal points on the display indicate the LED output intensity. No decimal points indicate low, one decimal point indicates medium and two decimal points indicate high intensity.

Threshold

When the relative intensity level exceeds the threshold setting the red status LED will turn on and the discrete output will activate, indicating detection of the target. When the relative intensity level drops below the threshold (as determined by the hysteresis setting), the red LED will extinguish and the discrete output will de-activate. The threshold setting allows the user to select the detection level. The default setting is 15. While the current threshold is shown on the display, press the + or – key to increase or decrease the setting, then wait several seconds for the sensor to return to the normal intensity display mode.

Local Lock

The local lock feature allows the sensor to be locked out, preventing adjustments by unauthorized personnel. To lock the sensor, press the **P/-** and **T/+** buttons for 3 seconds until **LL** is displayed. To un-lock the sensor, press the **T/+** and **P/-** for 3 seconds until **LL** is not displayed. While the sensor is locked, pressing either **P/-** or **T/+** will result in **LL** (**Local Lock**) indication on the display.

Programmable Parameters

All adjustments made to these parameters are stored in memory and are retained when power is removed. To enter programming mode press and hold the **P/-** key for several seconds, the LED intensity setting will be displayed. Press and release the **P/-** key to scroll through the various settings. Press and release the **T/+** key to change a particular setting. Press and hold the **P/-** for several seconds to return to the normal intensity display mode. The user programmable items are described below:

LED Intensity Level (U)

The LED intensity is indicated on the display as U1, U2 and U3 for low, medium and high intensity. Press and release the **T/+** key to toggle through the 3 intensity levels. The default setting is U2, medium intensity.

Hysteresis Level (H)

The hysteresis setting is indicated by H0 through H9. The hysteresis level is how far below the threshold the signal must fall to de-activate or un-detect. The hysteresis can be set from 0 to 9. For example, if the threshold is set at 25 and the intensity exceeds 25, the sensor will detect and activate its output. With the hysteresis set to 5, the signal must drop to 20 to un-detect. This feature is useful in cases where there may be variation within a target that might cause the intensity to drop below the threshold slightly; the hysteresis allows the output to remain activated until the level drops significantly. Press and release the **T/+** key to change the hysteresis setting. The default setting is 2.

Discrete Output Configuration

This setting allows the user to select either normally open (no) or normally closed (nc) configuration. The normally open configuration de-activates the output during normal un-detect operation, and activates the output upon detect. The normally closed configuration activates the output during normal un-detect operation, and de-activates the output upon detect. Press and release the **T/+** key to toggle through the selections. Default is normally open.

Caution:

The discrete output must not be connected to outputs from other sensors (i.e. outputs from multiple sensors must not be connected in parallel). Parallel connections may damage sensor output circuitry.

Extend Output Pulse (P)

This feature allows extending the minimum length of time that the discrete output remains active following target detection. The sensor response can be in the 100 μ s (microsecond) range, i.e. a target can move through the sensing range in 100 μ s and the discrete output would active for only that duration. A slower acquisition system (PLC) may not sample its inputs at a fast enough rate to capture the signal. The discrete output pulse can be extended from 0 to 90 ms (milliseconds) in 10 ms increments as indicated by P0 through P9 on the display. Press and release the **T/+** key to toggle through the selections.

Null Offset (nu)

NOTE: Always perform the null function when installing or removing optional lens or changing LED intensities.

The null feature allows the sensor to be “zeroed”. For example, when the target is not in view and there is a background that causes a reading above zero, the null feature allows this level to be subtracted out, allowing the display to indicate 00. Press and hold the **T/+** key to null the sensor. The display will flash the value that is being subtracted. To set the sensor back to a true zero, aim the sensor away from any target and repeat the null process.

Gain Adjustment (r)

To change the gain setting press and release the **T/+** key to toggle through the selections. R1 indicates a gain of 1; R2 indicates a gain of 10. The selected gain is stored in memory and is retained when power is removed. After changing the gain setting always perform the null offset (**nu**) to re-zero the sensor.

Teach Function

The teach function allows the user to set the threshold by placing a representative target located at the required distance and allowing the sensor to determine the optimum LED intensity and setting of the threshold level.

1. Press and hold the **T/+** key for several seconds until the yellow led flashes.
2. Place the target at the appropriate distance from the sensor and press the **P/-** key. The display will flash 3 times and the sensor will adjust the LED intensity level to achieve reasonable signal level. The green LED will flash.
3. Remove the target and press the **P/-** key. The display will flash 3 times.
4. Exit the teach function and return to the normal operating mode by Pressing the **T/+** key for several seconds.

When in the teach mode the LED flashes constantly, yellow, green or red. Yellow indicates that the sensor is ready to be taught the Detect level. Green indicates that the sensor is ready to be taught the Undetect level. Red indicates that the last attempt to teach resulted in an error. If the error occurred during the teaching of the Detect level then the signal intensity was less than 01. If the error occurred during the teaching of the Undetect level, then the signal intensity was greater than or equal to the threshold level. In either case, repeat the teach function to properly set the levels.

Input/Output Signals

Discrete Output

The discrete output is a PNP/NPN configuration allowing the user to provide a load on this output that is either pulled high to VDC or low to ground. The sensor monitors this level and automatically determines whether to operate the PNP/NPN driver. This output is typically connected to a PLC. The output remains active as long as the intensity level exceeds the threshold, in high-speed applications it may be useful to use the Extend Output Pulse feature to lengthen the signal duration to meet acquisition requirements of the PLC.

Analog Output

The analog output is 0-5V with 20mV resolution (8-bit). Any standard analog input channel typically available on a PLC may monitor this output. The analog output signal is useful in applications where simply triggering on the threshold is insufficient. For example, constant real-time monitoring of intensity in process allows minor fluctuations or trends to be detected permitting corrective action to be taken.

Remote Lock/Unlock Input

The remote lock feature allows the user to lock out the local controls (keys) to prevent operators from making unauthorized adjustments. This signal line must be connected to VDC to lock the sensor. This line may be left unconnected if the lock feature is not used. While the sensor is locked, pressing either **P/-** or **T/+** will result in **rL** (remote Lock) indication on the display.

Spot size table

Part Number	BLT 31M-001-U-S92	BLT 31M-002-U-S92	Part Number	BLT 31M-001-U-S92	BLT 31M-002-U-S92
Nominal Sensing	100 mm	300 mm	Nominal Sensing	100 mm	300 mm
Spot Diameter *			Spot Diameter w/ 50 mm lens * (BLT 31M-PK-1)		
20 mm distance	18 mm	18 mm	20 mm distance	8 mm	8 mm
50 mm distance	6 mm	6 mm	38 mm distance	2 mm	2 mm
100 mm distance	5 mm	5 mm	50 mm distance	4 mm	4 mm
150 mm distance		4 mm	75 mm distance	8 mm	8 mm
200 mm distance		8 mm	100 mm distance	13 mm	13 mm
250 mm distance		15 mm	150 mm distance		22 mm
300 mm distance		16 mm			
350 mm distance		18 mm			

* All sizes are approximate

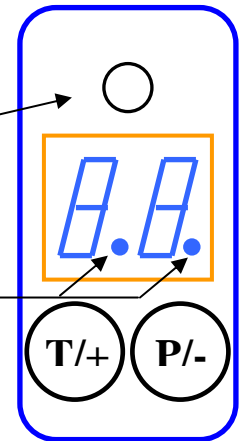
Display Indicators

Indicators

- Green LED Threshold Mode while in Undetect
- Red LED Detect
- Yellow LED Threshold Mode while in Detect
- Green LED blinking Teach Undetect
- Red LED blinking Teach Error
- Yellow LED blinking Teach Detect

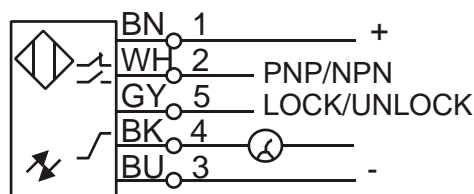
Display decimal points

- None illuminated LED low intensity
- One illuminated LED medium intensity
- Two illuminated LED high intensity



M12 connector pin assignments

M12 Connector	Wire Color	Description
Pin 1	Brown	Power 10 to 24VDC
Pin 2	White	Discrete output, PNP/NPN, NO/NC
Pin 3	Blue	Ground
Pin 4	Black	Analog output 0 to 5V DC
Pin 5	Gray	Remote LOCK / UNLOCK input



Ordering information

Part Number	BLT 31M-001-U-S92	BLT 31M-002-U-S92
Nominal Sensing	100 mm	300 mm

Accessories



BLT 31M-PK-1
50mm focal lens



BLT 31M-HW-1
Bracket

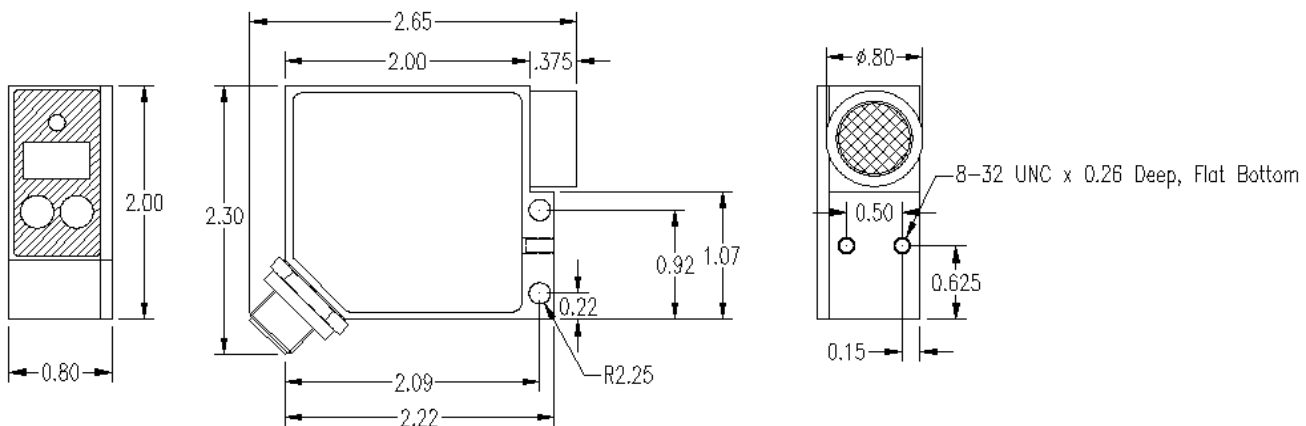


C04 AEQ-00-VY-050M
M12 5-pin Connector
straight cable (5 m)

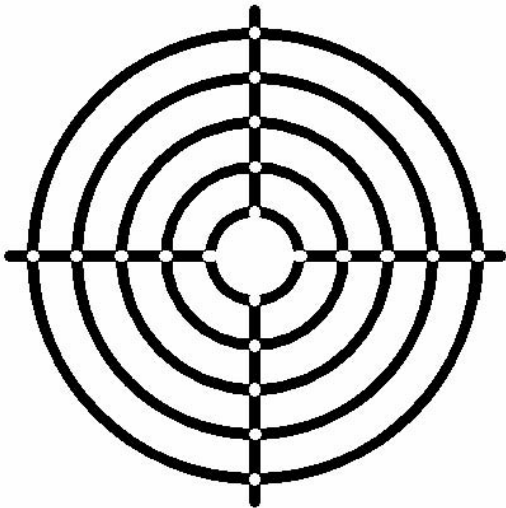
Caution: The BLT 31M-PK-1 lens extends 0.015” beyond the back surface of the BLT 31M Luminescence Sensor

Note: In some cases it may be necessary to mount the BLT 31M to a flat surface. If using the BLT 31M-PK-1 lens in this type of installation please note that a spacer may be required.

Dimensional Details



Demonstration target for BLT 31M



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