

**Measure linear position continuously and without contact**

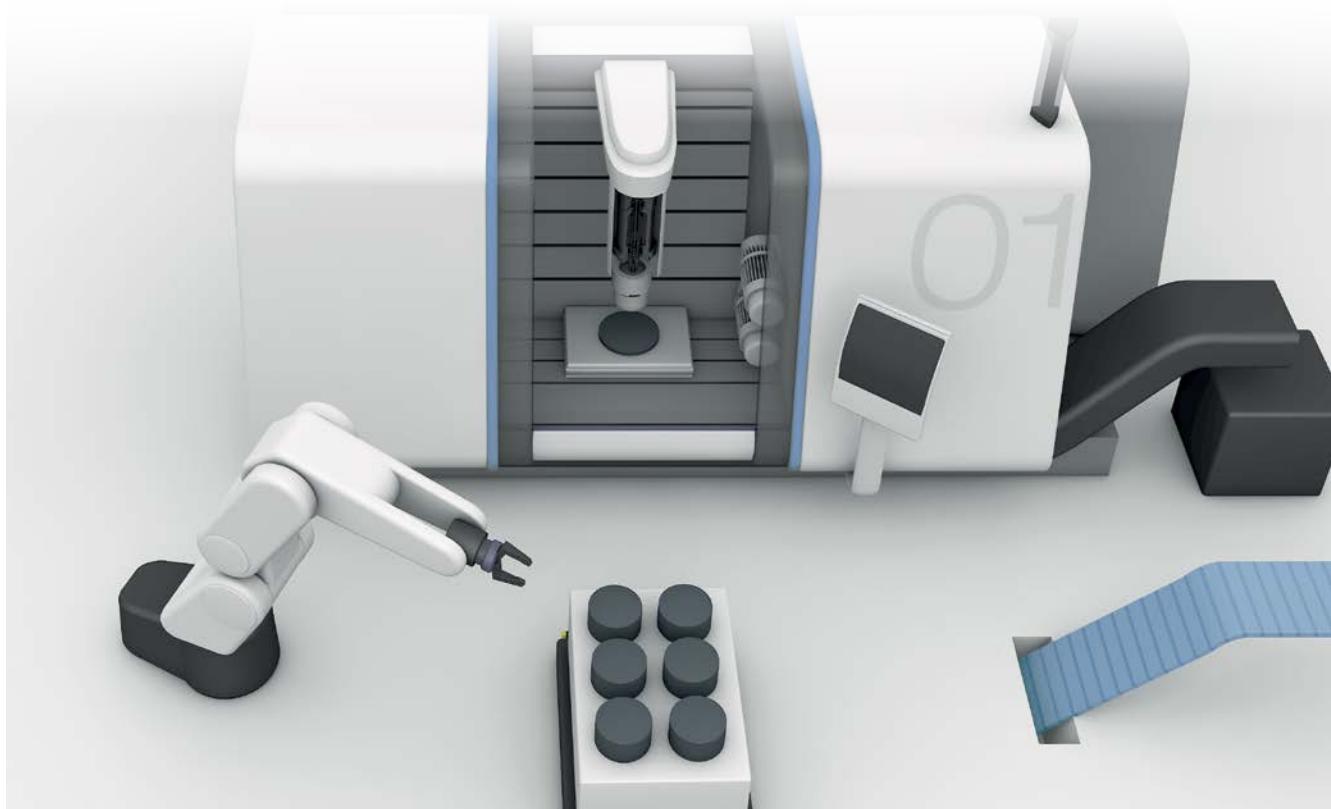
# BIP04 INDUCTIVE POSITIONING SYSTEM

Modern machining centers are complex compared to those used in traditional metal working applications. The variety of tool holders and axes often represent a hurdle when you need to handle changing processes, ensure simultaneous processing of workpieces and be truly efficient.

Compact, precise tool spindles, clamping cylinders and tool changers on a machining center play a central role in the work process. Reliable and wear-free monitoring of the clamping process in the machine system is critical. Meet this demanding challenge simply with the new BIP04 inductive positioning system. The non-contact measuring system in the fully potted housing will ensure the highest process reliability and automation quality, even in the harshest industrial environments.

## Features

- High applicability: 30 × 40.5 × 18 mm form factor allows use in tight spaces
- Flexible in usage: teachable measuring range up to 17 mm
- Control system compatibility: analog voltage and current output as well as IO-Link interface
- Reliable results: high linearity and precise repeat accuracy
- High signal stability: low temperature drift
- Secure integration: excellent electromagnetic compatibility



BIP04 INDUCTIVE POSITIONING SYSTEM



	BIP001M	BIP001K	BIP001L
Dimensions	30 × 18 × 40.5 mm	30 × 18 × 40.5 mm	30 × 18 × 40.5 mm
Output signal	IO-Link	0...10 V	4...20 mA
Measuring range	0...17 mm	0...17 mm	0...17 mm
Non-linearity max.	±250 µm	±250 µm	±250 µm
Repeat accuracy	±40 µm	±50 µm	±50 µm
Temperature drift max. from end value	±3 %	±3 %	±3 % (from -10...70 °C)
Ambient temperature	-25...+70 °C	-25...+70 °C	-25...+70 °C
Degree of protection per IEC 60529	IP67	IP67	IP67
Connection	0.5 m PUR cable with M12 connector	2 m PUR cable, shielded	2 m PUR cable, shielded

ACCESSORIES



	BAM02RW	BAE00T3		
Description	Target	Programming device for BIP001K and BIP001L		
Dimensions	27 × 10 × 28 mm	96.5 × 31.3 × 61 mm		

INDUSTRIAL NETWORKING



	BNI006A	BNI0077	BNI005H	BNI008C
Description	Network modules for Ethernet/IP	Network modules for EtherCAT	Network modules for Profinet	Network modules for CC-Link IE-Field
Digital inputs	16 × PNP, Type 2	16 × PNP, Type 2	16 × PNP, Type 2	16 × PNP, Type 3
Digital outputs	16 × PNP	16 × PNP	16 × PNP	16 × PNP
Auxiliary interfaces	8 × IO-Link	8 × IO-Link	8 × IO-Link	8 × IO-Link